

W R I S T B U I L T

ASSEMBLY INSTRUCTIONS

# VK63A Chronograph

*Make the Movement Yours.*

Mecha-quartz chronograph · 52 steps · ten stages

Your kit's own dial, hand set and bracelet are described on the insert sheet packed with the kit.

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# Before you start

- 01 Wear the finger cots. Skin oil marks a dial permanently.
- 02 Work on a clean, flat, light surface with nothing else on it.
- 03 Work over a tray or towel. Small parts bounce and vanish.
- 04 Never force anything. If it resists, stop and re-read the step.
- 05 Take your time. No step here is improved by rushing.
- 06 Allow about two hours the first time. The build itself is shorter than that, but rushing is how hands get bent — the extra time is there so you never have to hurry a step.

# Crown and stem

## STEPS 1 – 6

### THE CROWN IS FITTED TWICE

At step 3 the crown goes onto the stem as a temporary fit, so you have something to pull the stem out by — that is what stops the movement at step 6 and what sets the time at step 52. The stem and crown come out of the movement together at step 27, the crown is unscrewed from the stem at step 28, the stem is cut at step 41, and only then is the crown fitted for good with threadlock. Do not use threadlock at step 3.

# 1

## Set up your space

Clear a flat, light surface. Work over a tray or towel so dropped parts don't vanish.

# 2

## Seat the movement

Place the movement in the holder with the side the dial will go on facing up.



# 4

Slide the stem in

Push the stem into the side of the movement at the 3 o'clock position until it seats. Give it a gentle pull — it should not come back out.



# 6

## Stop the movement

Pull the crown gently outward until the stem clicks into its outer, setting position. Leave it there.

### NOTE

The movement runs on a cell that is already fitted, and every hand you are about to press on goes onto a turning pinion. With the stem pulled out the movement stops, so the pinions stand still while you work. That is also the position you will use to set the time at the end. Leave the crown out until step 24.

# Fitting the dial

STEPS 7 – 9

# 7

## Find the dial feet

Two small posts on the back of the dial locate into two small holes in the movement. Turn the dial so its 3 o'clock sits over the stem.

# 8

Lower the dial on

Line the feet up with their holes and lower the dial straight down. Don't slide it.













# 14

## Check the hour hand

It should sit flat and point exactly at 12.









































































































